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PART I - Orders and Notifications by the Governor of West Bengal, the High Court, Government Treasury, etc.

Government of West Bengal

Labour Department
Labour Welfare

NOTIFICATION

No. 769-LW/1R-2/03, 27th December, 2004 — WHEREAS a proposal, as required by sub-section (1) of section 31 of the Indian Boilers Act, 1923 (5 of 1923) (hereinafter referred to as the said Act), was published in Kolkata Gazette, Extraordinary, on 6th February, 2004, under this Department's Notification No.54-LW/1R-2/03, dated the 30th January, 2004, inviting objections or suggestions, if any, from all persons likely to be affected thereby ;

AND WHEREAS no objections and suggestions have been received in regard to the said proposal ;

NOW, THEREFORE, in exercise of the power conferred by sub-section (1) of section 29 of the said Act, the Governor is pleased hereby to make the following amendments in the West Bengal Boilers Rules, 1963 (hereinafter referred to as the said rules) :-

Amendments

In the said rules, —

1) in rule 6, -

(a) for clause (1), substitute the following clause :-

“(1) Registration fees: Fees for registration of the boilers shall be as provided in regulation 385.”

(b) for clause (2), substitute the following clause :-

“(2) (i)(a) Fees for inspection of boilers under registration shall be charged at the rate of four times the registration fee with minimum of Rs.2000/-.

(b) Fees required to accompany application for the issue of renewed certificates under sub-section (4) of section 8 shall be on the following scale :—

		Rupees
For boiler rating not exceeding square meter	10	1150/-
For boiler rating exceeding 10 square meter but not exceeding square meter	30	1450/-
For boiler rating exceeding 30 square meter but not exceeding square meter	50	1725/-
For boiler rating exceeding 50 square meter but not exceeding square meter	70	2000/-
For boiler rating exceeding 70 square meter but not exceeding square meter	90	2300/-
For boiler rating exceeding 90 square meter but not exceeding square meter	110	2600/-

For boiler rating exceeding 110 square meter but not exceeding square meter	200	2875/-
For boiler rating exceeding 200 square meter but not exceeding square meter	400	3200/-
For boiler rating exceeding 400 square meter but not exceeding square meter	600	3450/-
For boiler rating exceeding 600 square meter but not exceeding square meter	800	4025/-
For boiler rating exceeding 800 square meter but not exceeding square meter	1000	4600/-
For boiler rating exceeding 1000 square meter but not exceeding square meter	1200	5175/-
For boiler rating exceeding 1200 square meter but not exceeding square meter	1400	5750/-
For boiler rating exceeding 1400 square meter but not exceeding square meter	1600	6325/-
For boiler rating exceeding 1600 square meter but not exceeding square meter	1800	6900/-
For boiler rating exceeding 1800 square meter but not exceeding square meter	2000	8050/-
For boiler rating exceeding 2000 square meter but not exceeding square meter	2200	9200/-
For boiler rating exceeding 2200 square meter but not exceeding square meter	2400	10350/-
For boiler rating exceeding 2400 square meter but not exceeding square meter	2600	11500/-
For boiler rating exceeding 2600 square meter but not exceeding square meter	2800	12650/-
For boiler rating exceeding 2800 square meter but not exceeding square meter	3000	13800/-
For boiler rating exceeding 3000 square meter for every 200 square meter or part thereof an additional fee of Rupees 575/- shall be charged.			

Provided that when any owner of a boiler is willing to accept a renewed certificate for a period of less than twelve months in order to approximate the date of annual inspection to the date on which other boilers in the locality are inspected, a certificate for such period, as may be necessary for such approximation of dates, may be granted at a reduced fee to be calculated at one-twelfth of the ordinary fee for each full month, a portion of a month not being reckoned.

(ii) The fees required for external inspection of steam and feed pipes as per regulation 394 (b) of the Indian Boiler Regulations 1950 shall be calculated in the following manner:—

			Rupees.
Length not exceeding 200 meters		120
For a length exceeding 200 meters but not exceeding 300 meters	300	180
For a length exceeding 300 meters but not exceeding 500 meters	500	300
For a length exceeding 500 meters but not exceeding 1000 meters	1000	480

For every additional 1000 meters or part thereof in excess of 1000 meters an additional fees of Rs. 240 shall be charged.

The fees specified in this clause are to be paid along with the fees for renewal of certificate of the boiler to which it is attached, but in case of pipe lines having a number of boilers attached to it, the fees are to be paid along with the fees of renewal of certificate of the first boiler as recorded in the Memorandum of Inspection Book in Form XIV appended to Indian Boiler Regulation, 1950 or where the first boiler is not offered for inspection, fees are to be paid as instructed by the Chief Inspector.

(c) For clause (7) substitute the following clause:-

“(7) Fees for certificate of authorization of boiler repairers/erectors shall be charged as under” :—

	Rupees.
(i) For regular First class certificate	4000/-
(ii) For regular Second class certificate	2000/-
(iii) For temporary First class certificate	400/-
(iv) For temporary Second Class Certificate	200/-

(d) In clause (8) for the words & figure “Rs.30”, *substitute* the words & figure “Rs. 60;” —

(e) In clause (9) for the words & figures “Rs.50” and “Rs.100”, *substitute* the words & figures “Rs.100” and “ Rs.200 ”respectively;

(f) for clause (10) *substitute* the following clause :—

“(10) (a) Notwithstanding the provision of clauses (3), (4), (5) and (6), an additional fee at the rate shown below shall be charged for inspection on a Sunday or on other public holiday under the Negotiable Instruments Act, 1881, provided that such inspection or examination is made at the request of the owner/maker of the boiler or steam pipes and with the approval of the Chief Inspector :-

(i) Rs.400/- for inspection of a boiler and/or attached steam pipes in use,

(ii) Rs.200/- for inspection of boilers, steam pipes, and other pressure parts of an aggregate of three of the stages of construction or less as detailed in Appendix J of the Indian Boiler Regulation with a minimum of Rs.400/- and a maximum of Rs.1000/-, charged for a single visit;

(b) the additional fee charged under clause(a) shall be paid in the manner prescribed in rule 3.”,

(g) for clause (12), *substitute* the following clause :—

“(12) The inspection fee for boilers, scantlings and tubes constructed in India shall be calculated in the following basis :—

(i) at four times the registration fee or inspection fee, whichever is more, for a boiler of riveted construction, with a minimum of Rs.3000/-;

(ii) at four times the registration fee or inspection fee whichever is more, of a boiler of welded construction, with a minimum of Rs.2000/- for class II or class III construction and Rs.4000/- for class I construction.

(iii) Fees for inspection of spares and scantlings :—

(I) Spares,— For all types of coils, namely, economiser coils, superheater coils, reheater coils, the fees for inspection shall be charged on the basis of surface area as provided in regulation 385 and shall be charged four times of such fees.

(II) Scantlings :— The fee for inspection of scantlings shall be charged as under :—

(a) For outside surface area not exceeding 1 sq. metre Rs.500/-

(b) for outside surface area exceeding 1 sq. metre but not exceeding 3 sq. metres Rs.600/-

(c) for OSA exceeding 3 sq. metres but not exceeding 5 sq. metres- Rs.700/-

(d) for OSA exceeding 5 sq. metres but not exceeding 7 sq. metres- Rs.800/-

(e) for OSA exceeding 7 sq. metres but not exceeding 9 sq. metres- Rs.900/-

(f) for OSA exceeding 9 sq. metres but not exceeding 11 sq. metres- Rs.1000/-

For outside surface area exceeding 11 sq. metres an additional fee of Rs.50/- shall be charged for every 2 sq. metres or part thereof subject to a maximum of Rs.5000/- ;

(iv) at the rate of Rs.50/- per metric tonne of tubes or fraction thereof at the maker’s end ;

(v) at the rate of Rs.6 per metre length of tubes subject to a minimum of Rs.600/- for inspection during manipulation and fabrication of tubes at the fabricator’s end, provided that in the case of tubes for a boiler under manufacture manipulated and fabricated in a work other than that of a manufacturer of the boiler, the fees shall be in the equal to that prescribed for the boiler under sub-clause (ii) of this clause or at the rate of Rs.6/- per metre length of the tubes whichever is less, the fees for examination of design drawings for such tubing of identical diameter and design conditions shall be Rs.200/-;

(vi) Fees for inspection of boilers at the site of construction shall be charged at the rate of four times the registration or inspection fees, whichever is more, with a minimum of Rs.3000/-

Note:- A second fee for the same rate shall be leviable in case where the inspection of boiler has begun but owing to the unforeseen circumstances, is not completed within the period of four years from the date of commencing

(vii) fees at the rate of Rs.6 per metre length of tubes and headers subject to a minimum of Rs.600/- shall be charged for inspection during manipulation and fabrication of tubes and headers at site.”:

(h) For sub-clause (b) of clause (13), substitute the following sub-clause ;—

“(b) (i) the fees for examination of plans and the particulars of materials, design and construction of steam pipes before the commencement of manufacture of the steam pipes shall be at the rate of Rs.30 for 30 metres of piping or part thereof, subject to a minimum of Rs.50, inclusive of all fittings excepting the fittings like desuperheaters, steam receivers, feed heaters and separately fired superheaters. For any fittings like desuperheaters, steam receivers, separators and flanges, the fees shall be Rs.150/- for each category of such identical fittings.

(ii) The fees for examination of lay out plans of steam pipes shall be Rs.20 per 30 metres of piping or part thereof, subject to a minimum of Rs.50, inclusive of all fittings, except fittings like desuperheaters, steam receivers, feed heaters and separately fired superheaters. For any fittings like desuperheaters, steam receivers and separators, the fee shall be Rs.150.00 for each such fittings.

Note : The rate specified in these sub-clauses are applicable to class II pipe lines and for class-I pipelines the rate shall be doubled.

(iii) In case of lay out plans which warrant the verification of their flexibility under the regulation a fee of Rs.40 per metre length of piping shall be charged with a minimum of Rs.2000.” ;

(i) For clause (16) substitute the following clause :—

“(16) Fees for inspection and certification of valves and cocks under manufacture of boilers, steam pipes and feed pipes shall be charged as under :—

(i) for valves and cock upto and including 25mm bore for a batch of 100 and part thereof from the same cast or heat Rs.450/-

(ii) for valves and cocks over 25mm bore and upto and including 50mm bore for a batch of 50 or part thereof from the same cast or heat Rs.450/-

(iii) for valves and cocks over 50 mm bore and upto and including 100 mm bore for a batch of 20 or part thereof from the same cast or heat Rs.450/-

(iv) for valves and cocks over 100 mm bore and upto and including 250mm bore for a batch of 10 or part thereof from the same cast or heat Rs.450/-

(v) for valves and cocks over 250mm bore for a batch of 2 or part thereof from the same cast or heat Rs.450/- and

(vi) inspection fee of steam pipes and feed pipes etc. under erection and fabrication,—

(a) for the pipes of nominal bore not exceeding 100mm inclusive of all fittings excepting fittings like desuperheaters, steam-receivers, feed heaters and separately fired superheaters Rs.200/- for 30 metres of pipes or part thereof;

(b) for pipes of nominal bore exceeding 100 mm inclusive of all fittings excepting fittings like desuperheaters, steam receivers, feed heaters and separately fired superheaters Rs.500/- for 30 metres or part thereof ;

(c) fee for inspection of fittings like feed water heater, desuperheater, steam receiver, separators and separately fired superheaters Rs.500/- for each such fitting”.

The rates specified above are applicable to Class II pipelines and for Class I pipeline the rates shall be doubled.

Notes:— (1) Batch means a batch of identical items inspected on a single visit at their final stages of manufacture.

(2) The word ‘from the same cast or heat’ appearing in all Classes shall not be applicable to non-ferrous metals.

The manufacturers in addition shall supply free of charge the labour and appliances which may be necessary for carrying out such tests as required under the regulation.

Failing to find facilities themselves for such tests, the manufacturers shall bear the cost of such tests elsewhere. The charges of examination of drawing for such identical valves and cocks shall be Rs.300/-“;

- (j) in clause (18), in sub-clauses (i) to (iii), for the figures of "50, 125, 225" under the column 'Rs.' *substitute* figures "100, 250 and 450" respectively.
- (k) In clause(19) in sub-clauses (i) to (vi) for the figures "60, 110, 120, 120, 130, 150," under the column of 'Rs.' *substitute* the figures of "120, 220, 240, 240, 260, 300" respectively;
- (l) in clause(20) in sub-clauses (i) to (ii) for the figures "250 and 500" under the column of 'Rs.' *substitute* the figures "500 and 1000" respectively.;
- (2) in rule 7,—
- (a) in clause(c), in sub-clauses (i) to (iii) under the column 'Rs.' for the figures "1000, 2000, 500", *substitute* the figures "2000, 4000, 1000" respectively.;
- (b) in clause (e), for the words and figures "Rs. 1000/-" *substitute* the words and figures "Rs. 3000/-"
- (c) in clause(f), for the words and figures "Rs. 200/-" *substitute* the words and figures "Rs. 500/-"
- (d) after clause(g), insert the following clause :— "(ga) for ownership transfer of boiler, fee shall be charged at the rate of Rs.1000/- for each case of scrutiny of the related documents.";
- (3) for rule 17A, *substitute* the following rule :—

"17A. *Relationship with the Chief Inspector* : The Superintendent, Testing Laboratory, shall be directly subordinate to and under the control of the Chief Inspector of Boilers. He shall be in charge of the Testing Laboratory including the Welders' Training Centre and vested with all the powers of Inspecting Officers. His main duty shall be to scrutinize and supervise the work of the Inspecting Officers (Metallurgy and Testing) and Inspecting Officers (Radiology and Testing) and Inspecting Officers(Training). He shall also carry out such testing work as may be considered necessary by the Chief Inspector".

- (4) for rule 17B, *substitute* the following rule :—

"17B. *General duties*:— Superintendent, Testing Laboratory, shall —

- (a) be in over all in charge of the day-to-day working of the Testing Laboratory and Welders' Training Centre including operation, maintenance and supervision of the work of the Computer Section, if so directed by the Chief Inspector;
- (b) be the Ex-officio Principal of the Welders' Training Centre and act as the Drawing and Disbursing Officer of the Welders' Training Centre;
- (c) Arrange for tests, examinations or analysis of specimens, jobs or sample for the various sections of the Laboratory with due regard to the convenience of parties and the capacity and work load of the Laboratory and arrange for conducting training courses at the Welders' Training Centre of the Laboratory;
- (d) Also arrange for examination of materials or welds at the manufactures' works or work sites in accordance with the requirements of the Indian Boiler Regulations, 1950 and on the request of parties also arrange for examination of materials or welds at the manufacturers' works or work sites in accordance with any other specifications for work carried out outside the purview of the Act;
- (e) Issue reports on tests, examinations or analysis of work including that of pipe line flexibility if so directed within or outside the purview of the Indian Boiler Regulations, provided that in cases of doubt the reports shall be referred to the Chief Inspector for his decision before issue;
- (f) Prepare budget estimates for the Laboratory and Welders' Training Centre and materials for the Annual Report of the Boilers Directorate;
- (g) Dispose of all leave applications of non-gazetted staff of the Laboratory and Welders' Training Centre;
- (h) Realise fees in respect of testing and examination work carried out by the Laboratory at the rates prescribed in Clause (h) of rule 7;
- (i) Realise fees in respect of training courses conducted by the Welders' Training Centre;
- (j) Maintain registers under rules 12 (2) (b) and 12 (2) (c), a register of testing fees received by the Laboratory for testing and such other registers for the stores, office, cash etc. required for the purpose of audit.";

- (5) For rule 24A, and the heading thereof, *substitute* the following heading and rule:—

- (2) Duties of Inspecting Officer (Radiology and testing), Inspecting Officer (Metallurgy and testing) & Inspecting Officer (Training)

"24A. Relationship with the Chief Inspector and Superintendent, Testing Laboratory : The Inspecting Officers shall be directly subordinate to the Superintendent, Testing Laboratory, and under the control of the Chief Inspector. Main duties of the Inspecting Officers shall be to carry out destructive and non-destructive tests in conformity with the provisions of the Indian Boiler Regulations, 1950 or any other specifications for work carried out outside the purview of the Indian Boilers Act, 1923 on request of the parties and to impart training to the candidates of the Welders' Training Centre subject to the approval of Superintendent, Testing Laboratory.;

(6) for rule 24B, *substitute* the following rule :—

"24B. Specific duties. An Inspecting Officer shall,

- a) report the results of test carried out to materials or scantlings in their presence ;
- b) maintain records of all tests(both destructive and non-destructive) carried out by him or under his supervision ;
- c) when radiographic examinations are carried out to boilers, or parts thereof, give his opinion in writing to the Inspecting Authority with regard to the acceptability or otherwise of the parts examined in Form F through the Superintendent, Testing Laboratory.;
- d) carry out any function of the Inspecting Officer as defined in the regulations when so authorized by the Chief inspector;
- e) be responsible for the day to day administration of the Welders' Training Centre of the Testing Laboratory;
- f) carry out destructive and non-destructive tests of the welded test coupons produced by the trainee high pressure welders, give his opinion to the Superintendent, Laboratory & Ex-officio Principal, Welders' Training Centre with regard to the acceptability of test results or otherwise and maintain records of such tests for the purpose of their qualification as per the Indian Boiler Regulations, 1950 after completion of training.";

(7) In FORM B No. I, DIVISION III, under the heading "(See regulations 384 and 385)", for the existing text, *substitute* the following text:—

	Rupees
For boiler rating not exceeding 10 square meter	1150/-
For boiler rating exceeding 10 square meter but not exceeding 30 square meter	1450/-
For boiler rating exceeding 30 square meter but not exceeding 50 square meter	1725/-
For boiler rating exceeding 50 square meter but not exceeding 70 square meter	2000/-
For boiler rating exceeding 70 square meter but not exceeding 90 square meter	2300/-
For boiler rating exceeding 90 square meter but not exceeding 110 square meter	2600/-
For boiler rating exceeding 110 square meter but not exceeding 200 square meter	2875/-
For boiler rating exceeding 200 square meter but not exceeding 400 square meter	3200/-
For boiler rating exceeding 400 square meter but not exceeding 600 square meter	3450/-
For boiler rating exceeding 600 square meter but not exceeding 800 square meter	4025/-
For boiler rating exceeding 800 square meter but not exceeding 1000 square meter	4600/-
For boiler rating exceeding 1000 square meter but not exceeding 1200 square meter	5175/-
For boiler rating exceeding 1200 square meter but not exceeding 1400 square meter	5750/-
For boiler rating exceeding 1400 square meter but not exceeding 1600 square meter	6325/-
For boiler rating exceeding 1600 square meter but not exceeding 1800 square meter	6900/-
For boiler rating exceeding 1800 square meter but not exceeding 2000 square meter	8050/-

For boiler rating exceeding 2000 square meter but not exceeding 2200 square meter	9200/-
For boiler rating exceeding 2200 square meter but not exceeding 2400squaremeter	10350/-
For boiler rating exceeding 2400 square meter but not exceeding 2600squaremeter	11500/-
For boiler rating exceeding 2600 square meter but not exceeding 2800 squaremeter	12650/-
For boiler rating exceeding 2800 square meter but not exceeding 3000squaremeter	13800/-
For boiler rating exceeding 3000 square meter for every 200 square meter or part thereof an additional fee of Rupees 575/- shall be charged.”;		

- (8) In Form B. No 3, for the existing division IV, *substitute* the following Division :

“DIVISION IV”

FEES

(see rule 6)

6. (10) (a) Notwithstanding the provisions of sub-rules (3), (4), (5) and (6), of rule 6 an additional fee at the rate shown below shall be charged for inspection on a Sunday or on other public holiday under the Negotiable Instruments Act, 1881, provided that such inspection or examination is made at the request of the owner/maker of the boiler or steam pipes and with the approval of the Chief Inspector :—

- (i) Rs.400 for inspection of a boiler and/or attached steam pipes in use.
- (ii) Rs.200 for inspection of boilers, steam pipes, and other pressure parts at an aggregate of three of the stages of construction or less as detailed in Appendix J of the Indian Boiler Regulations with a minimum of Rs.400 and a maximum of Rs.1000/-charged for a single visit.;

- (b) The additional fee charged under clause(a) shall be paid in the manner prescribed in rule 3.

(12) The inspection fee for boilers, scantlings and tubes constructed in India shall be calculated on the following basis :—

- (i) at four times the registration fee or inspection fee, whichever is more, for a boiler of riveted construction with a minimum of Rs.3000;
- (ii) at four times the registration fee or inspection fee, whichever is more, of a boiler of welded construction, with a minimum, of Rs,3,000 for Class II or Class III construction and Rs.4,000 for Class I construction;
- (iii) Fees for inspection of spares and scantlings :—

(III) Spares.— For all types of coils, namely, economiser coils, superheater coils, reheater coils, the fees for inspection shall be charged on the basis of surface area as provided in Regulation 385 and shall be charged by four times of such fees.

(IV) Scantlings.— The fee for inspection of scantlings shall be charged as under :-

- (a) for outside surface area not exceeding 1 sq.metre Rs.500/-;
- (b) for outside surface area exceeding 1 sq. metre but not exceeding 3 sq. metres Rs.600/-;
- (c) for OSA exceeding 3 sq. metre but not exceeding 5 sq. metreRs.700/-
- (d) for OSA exceeding 5 sq.metre but not exceeding 7 sq. metre Rs.800/-
- (e) for OSA exceeding 7 sq.metre but not exceeding 9 sq. metre Rs.900/-
- (f) for OSA exceeding 9 sq. metre but not exceeding 11 sq.metre Rs.1000/-

For outside surface area exceeding 11 sq. metres an additional fee of Rs.50/- shall charged for every 2 sq.metre or part thereof subject to a maximum of Rs.5000/-;

- (iv) at the rate of Rs.50 per metric tones of tubes or a fraction thereof at the maker's end ;
- (v) at the rate of Rs.6 per metre length of tubes subject to a minimum of Rs.600 for inspection during manipulation and fabrication of tubes at the fabricator's end, provided that in the case of tubes for a boiler under manufacture manipulated and fabricated in a work other than that of a manufacturers of the boilers, the fees shall be either equal to that prescribed for the boiler under clause (ii) of this sub-rule or at the rate of Rs.6 per metre length of the tubes whichever is less. The fees for examination of design drawings for such tubing of identical diameter and length

- (vi) fees for inspection of boilers at the site of construction shall be charged at the rate of four times the registration or inspection fee whichever is more, with a minimum of Rs. 3000/-.

Note : A second fee for the same rate shall be leviable in case where the inspection of a boiler has begun but owing to the unforeseen circumstances, is not completed within the period of four year from the date of commencement of inspection.

- (vii) Fees at the rate of Rs.6 per metre length of tubes and headers subject to a minimum of Rs.600/- shall be charged for inspection during manipulation and fabrication of tubes and headers at site.;

(13) (a) The fees for scrutiny of plans under sub-regulation(a) of regulation 393 shall be on the scale prescribed in regulation 385, but when the plan which has been scrutinized and in respect of which alterations have been suggested to resubmit for scrutiny, a separate fee on the same scale shall be payable if the plan contains alteration other than those previously suggested.

(b) (i) The fees for examination of plans and the particulars of materials, design and construction of steam pipes before the commencement of manufacture of the steam pipes shall be at the rate of Rs.30 for 30 metres of piping or part thereof, subject to a minimum of Rs.50, inclusive of all fittings excepting the fittings like desuperheaters, steam receivers, feed heaters and separately fired superheater. For any fittings like desuperheaters, steam receivers, separators and flanges, the fees shall be Rs.150.00 for each category of such identical fittings.

(ii) The fees for examination of lay out plans of steam pipes shall be Rs.20 per 30 metres of piping or part thereof, subject to a minimum of Rs.50, inclusive of all fittings, except fittings like desuperheaters, steam receivers, feed heaters and separately fired superheaters. For any fittings like desuperheaters, steam receivers and separators, the fee shall be Rs.150.00 for each such fittings.

Note.— The rate specified in these sub-clauses are applicable to class II pipe lines and for Class-I pipelines the rate shall be double.

(iii) In case of lay out plans which warrant the verification of their flexibility under the regulation a fee of Rs.40 per metre length of piping shall be charged with a minimum of Rs.2000.

(14) A fee equivalent to 1% of the value of the stores inspected shall be charged for examination and inspection of the stores.

(16) Fee for inspection and certification of valves and cocks under manufacture of boilers, steam pipes and feed pipes shall be charged as under :

- (i) for valves and cocks upto and including 25mm bore for a batch of 100 and part thereof from the same cast or heat Rs.450/-;
- (ii) for valves and cocks over 25mm bore and upto and including 50mm bore for a batch of 50 or part thereof from the same cast or heat Rs.450/-;
- (iii) for valves and cocks over 50mm bore and upto and including 100mm bore for a batch of 20 or part thereof from the same cast or heat Rs.450/-;
- (iv) for valves and cocks over 100mm bore and upto and including 250mm bore for a batch of 10 or part thereof from the same cast or heat Rs.450/-;
- (v) for valves and cocks over 250mm bore for a batch of 2 or part thereof from the same cast or heat Rs 450/-
- (vi) Inspection fee of steam pipes feed pipes etc. under erection and fabrication :—

(a) for the pipes of nominal bore not exceeding 100 mm inclusive of all fittings excepting fittings like desuperheaters, steam receivers, feed heaters and separately fired superheater Rs.200/- for 30 metre of pipes or part thereof;

(b) for pipes of nominal bore exceeding 100mm inclusive of all fittings excepting fittings like desuperheaters, steam receivers, feed heaters and separately fired superheaters Rs.500/- for 30 metres of part thereof;

(c) fee for inspection of fittings like feed water heater, desuperheater, steam receiver, separators and separately fired superheaters Rs.500/- for each such fitting.

The rates specified above are applicable to Class II pipelines and for Class I pipeline the rates shall be doubled.

Notes.— (1) Batch means a batch of identical items inspected on a single visit at their final stages of manufacture.

(2) The word "from the same cast or heat" appearing in all clauses shall not be applicable to non-ferrous metals.

The manufacturers in addition shall supply free of charge the labour and appliances which may be necessary for carrying out such tests as required under the regulation. Failing to find facilities themselves for such tests the manufacturer shall bear the cost of such tests elsewhere.

The charges of examination of drawing for such identical valves and cocks shall be Rs.300/-.

(17) Fees inspection and certification of the components of valves and cocks shall be charged as under :—

- (i) 50 percent of the inspection fees of valves and cocks shall be charged for inspection of components (body and bonnet) manufactured in West Bengal;
- (ii) In case, components are manufactured by the one firm and final fittings and assembly of valves and cocks made by another, both the firms shall bear inspection fees on 50:50 basis;
- (iii) Where the inspection, so far as the material testing is concerned, has been carried out by a "Well Known Foundry" or "Well Known Forge" full inspection fees shall be charged from the firm where the valves have been assembled and finally tested.

(18) Fees for inspection and certification of pipe fittings under manufacture, other than forged pipe fittings shall be charged as under :—

	Rupees
(i) upto and including 50mm bore for 100 kg. or fraction thereof	100
(ii) Over 50mm. Bore and upto and including 10mm bore for 450 kg or fraction thereof.	250
(iii) Over 100mm. Bore for 900 kg or fraction thereof	450

Notes.— (a) above rates are applicable for identical items in a batch inspected on a single visit at their final stage of manufacture.

- (b) in no case, the fees so charged shall be less than Rs.150 for a batch of identical items.
- (c) Fees so charged shall not however be less than that charged under sub-rule 16.

The charges for examination of drawings only for such identical pipe fittings shall be Rs.100.

(19) Fees for inspection and certification of forged and cast steel flanges and other forged tubular fittings, caps, etc. shall be charged as under :—

	Rupees
(i) upto and including 25mm bore for a batch of 50 or part thereof	120
(ii) upto and including 25mm bore for a batch of 100 or part thereof	220
(iii) over 25mm bore upto and including 50mm bore for a batch of 50 or part thereof.	240
(iv) over 50 mm bore upto and including 100 mm bore for a batch of 25 or part thereof	240
(v) over 10mm bore upto and including 250 mm bore for a batch 10 or part thereof	260
(vi) over 250 mm bore for a batch of 5 or part thereof	300

- Notes.— (a) In no case the fee so charged shall be less than Rs.150 for batch of identical items.
- (b) Batch means a batch of identical items inspected on a single visit at their final stages of manufacture.
 - (c) For flanges made from plate materials, the fee shall be charged at half the rate charged for forged or cast flanges.

The charges for examination of drawings only for such identical flanges, fittings, caps. Etc. shall be Rs.200/-

(20) Fees for examination of vessels like steam receivers, desuperheaters, feed heaters, etc. under construction and certification shall be charged as under :-

	Rupees
(i) for vessels upto 600mm. Internal dia.	500
(ii) for vessels over 600mm. Internal dia.	1000

Note.— The above fees are applicable for Class II vessels only; for Class I vessels, the respective fee shall be doubled.

The manufacturer, in addition, shall supply free of charge of labour and appliances which may necessary for such mechanical tests as are required under the regulations. Failing to find facilities himself for the prescribed tests, the manufacturer shall bear the cost of carrying out these tests elsewhere.

(21) Fees for examination of boiler components and other pressure parts under construction, as prescribed in the foregoing sub-rules, shall be increased by 20% for each stage of manufacture carried out at places other than the manufacturers' own

premises on prior agreement between the Inspecting Authority and the manufacturers.

(2) A fee of Rs.30 shall be charged for issue of each additional copy in excess of two copies and/or duplicate copy of certificate to the manufacturers and/or fabricators of boilers, scantlings, mountings and fittings, steam pipe and feed pipes, etc. for bona fide purpose.”;

(9) In FORM “H”, for the existing Note, substitute the following Note :—

“ **Note .** — (1) Every application for each of the items stated above must be accompanied by a Treasury Chalan showing that the fee(including equipment accessories etc.) for the examination (Rs.600.00) has been paid under the Head 0230—Labour & Employment-00-103-Fees realised for Inspection of Steam Boilers.

(2) Three copies of a recent bust photograph of the applicant (Passport size) must accompany the application with applicant’s signature or thumb impression on the back thereof.

(3) Original service experience certificates with their true copies covering service experience of at least 2 years must accompany the application.

(4) Incomplete applications are liable to be rejected.

(5) The fee does not include any charges for the supply of materials for the test pieces. Additional charges will be imposed if the same by the Directorate at the rate of :

a)	For Pipe welding	—	Rs.	800.00 per joint
b)	For Tube welding	—	Rs.	400.00 per joint

(6) Size of:—

- (a) Pipe : shall not be less than 127mm (5 inches) in external diameter and 10 mm (3/8 inch) thick and branch pipe shall not be less than 89 mm(3 ½ inches) outside diameter and 6mm(1/4inch) thick (Length = 100 mm for each member)
- (b) Tube : Boiler or Superheater tubes (Length=100 mm for each member)
- (c) Plate : Shall not be less than 229 mm x 381 mm x 16 mm (9?x 15?x 5/8?) each.”

By order of the Governor

(S. R. Sanyal)

Deputy Secretary to the Government of West Bengal